

Diamond & CBN Size Chart. The Allowance given is for machining purposes, based on our findings. This is for reference only. L.G. Farmer Eng. Ltd. Take no responsibility for use of this information without dialogue having taken place.

BS1987	U.S.	Inches	mm.
	20	0.0320	0.82
18/22	D851		
	25	0.0275	0.70
22/25	D711		
	30	0.0230	0.58
25/30	D601		
	35	0.0190	0.48
30/36	D501		
	40	0.0160	0.41
36/44	D426	Allowance	(0,45)
	45	0.0140	0.36
44/52	D356	Allowance	(0,40)
	50	0.0120	0.30
52/60	D301	Allowance	(0,34)
	60	0.0100	0.25
60/72	D251	Allowance	(0,29)
	70	0.0080	0.20
72/85	D213	Allowance	(0,23)
	80	0.0070	0.18
85/100	D181	Allowance	(0,21)
	100	0.0060	0.15
100/120	D151	Allowance	(0,17)
	120	0.0050	0.13
120/150	D126	Allowance	(0,15)
	140	0.0040	0.10
150/170	D107	Allowance	(0,12)
	170	0.0035	0.09
170/200	D91	Allowance	(0,10)
	200	0.0029	0.07
200/240	D76		
	230	0.0025	0.06
240/300	D64		
	270	0.0021	0.05
300/350	D54		
	325	0.0017	0.04
350/400	D46		
	400	0.0015	0.04